Boltaron® 9200/9200C

FAR RATED HIGH LIGHT BLOCKING THIN GAUGE SHEET

CHARACTERISTICS

- Maximum light-blocking in thin gauges
- Meets FAR flame test criteria
- Single and double color construction
- Tough, durable in use
- 500 lb minimum

USES

· Aircraft window shades

DOSCKING PROCKING

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PERFORMANCE DETAILS

FAR RATINGS

FAR 25.853(a)(i) (Flammability) (Vertical burn, 60 sec) Pass FAR 25.853(a)(ii) (Flammability) (Vertical burn, 12 sec) Pass

FAR 25.853(d)(Part IV) (OSU Heat Release) (Peak - HRR, kW/m <65) (2 Min - HRR, kW min/m² <65)

FAR 25.853(d)(Part V) (NBS Smoke) (Ds Max <200)

PROPERTIES

1.49	
6,400 psi	44.2 MPa
10,500 psi	72.5 MPa
460,000 psi	3,172 MPa
73 °F 2.0 ft-lb/in	23 °C 106.8J/m
115	
172 °F @264 psi	78 °C @1.8 MPa
7.1 x 10 ⁻⁵ /°F	3.9 x 10 ⁻⁵ /°C
	6,400 psi 10,500 psi 460,000 psi 73 °F 2.0 ft-lb/in 115 172 °F

^{*} Independent lab tests. All tests at 73 °F (23 °C) in dry conditions unless otherwise noted.

SHEET SIZES

Lengths	to 120 in	3,048 mm
Widths	to 48 in	1,220 mm
Gauges	from 0.047 to 0.060 in	from 1.20 to 1.52 mm
Custom Blank sizes, gauges on request		

THERMOFORMING GUIDELINES

Forming 1	Tomporaturo	335 - 365°F	169 1950
rorming	Temperature	333 - 303 F	100 - 100 C

DESIGN OPTIONS

Colors Unlimited

Textures Wide range available

Minimum 500 lb

Attention: Avoid using cleaners containing quaternary ammonium compounds. In some cases, disinfectants containing quaternary ammonium compounds (QACs) could cause discoloration when left on at elevated temperatures and should be avoided for use on this grade of Boltaron material. For a full cleaning guide, visit www.boltaron.com/cleaning-and-disinfecting.

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